



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5021-3
Job Sheet 167121



Part No: D5021-3

Job Qty: 14 ea

Part Name: Foam, Center Panel, Middle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	14 Ea		11/9/17	0.00	0.00	Start up container	SE
110	Waterjet	14 pcs		11/10/17	0.00	3.09	Waterjet1	SE
120	QC	14 pcs		11/10/17	0.00	0.00	QC2	SE DAS
130	QC	14 pcs		11/10/17	0.00	0.00	QC8	38
140	Packaging	14 pcs		11/10/17	0.00	0.00	Packaging3	57 479 A 3-BE
150	QC21-SA	14 Ea		11/10/17	0.00	0.00	QC21	AA

Part Op
Descriptions: 120 - Issue P/O: _____

DEC 08 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5033-1 50768	154	140	0	0

Part Specifications

Specifications could not be found.

Plex 10/24/17 4:47 PM dart.poulin.mario

Root Cause	Environment	Design	Doc/Data	Equip/Tooling	Handling/Pre	Material	Internal Transport	Tribal Knowledge	LOA	Substation	Past Expiry Date	Misidentified		
☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐		
No Re-verification	Operator	Offset/Setup	Supplier	Training	Use for Testing	Poor Information	Rushing	Product Improvement	Process Improvement	Manufacturing Process	Past Due	OTHER :		
☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐		
Pressure/Forc	Bending	Centre Not Cc	Cracks	Crimp/Kink/Ri	Cuffs	Crushing	Heat Treat	Wave/Twist in Tube	Marks/Chatter	Drill Holes	Instructions incomplete/Unclear	Fit/Function	Misaligned/off center	Turning Sequence
☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐

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DART
AEROSPACE

S017840

Foam, Center Panel, Middle

PART NO: D5021-3

Revision: Start up Operation

Change No:

Mfg Date: 12/06/17

Job No: 167121

Work Order:	Part No.	NCR No.					
☐	☐	☐					
DISPOSITION	Skid-tube	Thermoforming	Large Fab	Composite	Finishing	Rec/Store/Packaging	Supplier
☐	☐	☐	☐	☐	☐	☐	☐
☐	Water Jet	Prod. Eng. Coord.	Engineering	Quality	Other		
☐	☐	☐	☐	☐	☐		
AGAINST DEPARTMENT/PROCESS	QTY Effective :	MRB (Q51042) Approval					
☐	☐	☐					

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

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QA Closed: Date:

DQA: Date:

